

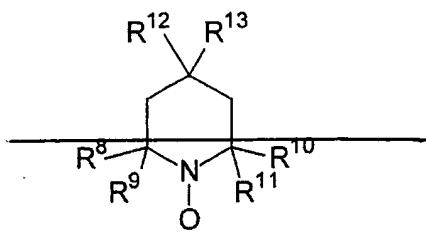
Amendments to the Claims

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1 (Currently Amended): A process for preparing alkynecarboxylic acids, comprising oxidizing an alkyne alcohol with a hypohalite in the presence of a nitroxyl compound at a pH of greater than 7 within a reaction mixture;

using from 2 to 5 mol equivalents of the hypohalite based on the number of functional groups to be oxidized, and continuously adding the alkyne alcohol and the hypohalite to the reaction mixture, wherein said nitroxyl compound has the formula:



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where radicals  $R^8$ ,  $R^9$ ,  $R^{10}$  and  $R^{11}$  are each independently  $C_1-C_{12}$ -alkyl or  $C_2-C_{12}$ -alkenyl or  $C_6-C_{12}$ -aryl or aralkyl,

and radicals  $R^{12}$  and  $R^{13}$  are each independently hydrogen, OH, CN, halogen, linear or branched, saturated or unsaturated  $C_1-C_{20}$ -alkyl,  $C_6-C_{20}$ -aryl,  $C_3-C_{20}$ -hetaryl or  $C_6-C_{20}$ -aralkyl,  $OR^{14}$ ,  $O-COR^{14}$ ,  $O-COO R^{14}$ ,  $OCONHR^{14}$ , COOH,  $COR^{14}$ ,  $COOR^{14}$ ,  $CONHR^{14}$ ,

where  $R^{14}$  is a linear or branched, saturated or unsaturated  $C_1-C_{20}$ -alkyl radical, or a  $C_6-C_{20}$ -aryl,  $C_3-C_{20}$ -hetaryl or  $C_6-C_{20}$ -aralkyl radical,  $-(O-CH_2-CH_2)_n-OR^{15}$ ,  $-(O-C_3H_6)_n-OR^{15}$ ,  $-(O-(CH_2)_4)_n-OR^{15}$ ,  $=O-CH_2-CHOH-CH_2-(O-CH_2-CH_2)_n-OR^{15}$ ,

where  $R^{15}$  is hydrogen,  $C_1-C_{20}$ -alkyl,  $C_6-C_{20}$ -aralkyl, where  $n = 1$  to 100, or  $CH_2-CHOH-CH_3$ , or  $CH_2-CHOH-CH_2-CH_3$ ,  $NR^{16}R^{17}$ ,  $NHCOR^{16}$ ,  $NHCOOR^{16}$ ,  $NHCONHR^{16}$ ,

where  $R^{16}$  and  $R^{17}$  are each independently a linear or branched, saturated or unsaturated  $C_1-C_{20}$ -alkyl radical, a  $C_6-C_{12}$ -cycloalkyl radical, or a  $C_6-C_{20}$ -aryl,  $C_3-C_{20}$ -hetaryl or  $C_6-C_{20}$ -aralkyl radical,

where radicals  $R^{12}$  and  $R^{13}$  may also be linked to a ring,

and where the radicals  $R^{12}$  and  $R^{13}$  in turn may also be substituted by COOH, OH,  $SO_3H$ , CN, halogen, primary, secondary or tertiary amino or quaternary ammonium,

or the radicals  $R^{12}$  and  $R^{13}$  together may also be  $=O$ ,  $=NR^{18}$ ,  
 $=N=OR^{18}$ ,  $=N-N=CR^{18}R^{19}$  where  $R^{18}$  and  $R^{19}$  are each independently  
hydrogen,  $C_1-C_{20}$ -alkyl or  $C_6-C_{20}$ -aralkyl  
is selected from the group consisting of (2,2,6,6-tetramethylpiperidine-1-oxyl) also known as TEMPO, 4-hydroxy-TEMPO, 4-oxo-TEMPO, 4-amino-TEMPO, 4-acetamido-TEMPO, 4-benzyloxy-TEMPO, and 4-acetoxy-TEMPO, and  
wherein the reaction mixture is in two phases.

Claim 2 (Canceled).

Claim 3 (Original): The process as claimed in claim 2, wherein at least one phase transfer catalyst is used.

Claim 4 (Original): The process as claimed in claim 1, comprising removing the reaction mixture continuously.

Claim 5 (Original): The process as claimed in claim 1, wherein the pH of aqueous phase of the reaction mixture is between 7 and 11.

Claim 6 (Original): The process as claimed in claim 1, wherein the nitroxyl compound used is 4-hydroxy-TEMPO.

Claim 7 (Original): The process as claimed in claim 1, wherein reaction temperature is between -5°C and 20°C.

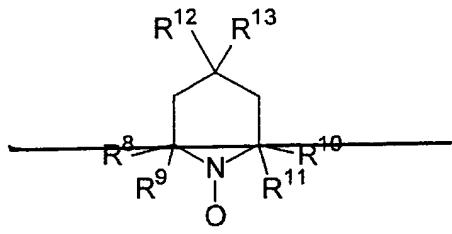
Claim 8 (Original): The process as claimed in claim 1, wherein from 2 to 3 mol equivalents of the hypohalite are used based on the number of functional groups to be oxidized.

Claim 9 (Original): The process as claimed in claim 1, wherein the alkyne alcohol used is selected from the group consisting of 2-propyn-1-ol and 2-butyne-1,4-diol.

Claim 10 (Original): The process as claimed in claim 1, wherein the reaction is carried out in the presence of a substance selected from the group consisting of phosphate buffer and calcium carbonate.

Claim 11 (Previously Presented): A process for preparing alkynecarboxylic acids, comprising  
initially charging less than all of an alkyne alcohol to be oxidized in a reaction mixture;  
oxidizing the alkyne alcohol with a hypohalite in the presence of a nitroxyl compound at a pH of greater than 7 within the reaction mixture;

using from 2 to 5 mol equivalents of the hypohalite based on the number of functional groups to be oxidized, and continuously adding remainder of the alkyne alcohol and the hypohalite to the reaction mixture, wherein said nitroxyl compound has the formula:



where radicals  $R^8$ ,  $R^9$ ,  $R^{10}$  and  $R^{11}$  are each independently  $C_1-C_{12}$ -alkyl or  $C_2-C_{12}$ -alkenyl or  $C_6-C_{12}$ -aryl or aralkyl,

and radicals  $R^{12}$  and  $R^{13}$  are each independently hydrogen,  $OH$ ,  $EN$ , halogen, linear or branched, saturated or unsaturated  $C_1-C_{20}$ -alkyl,  $C_6-C_{20}$ -aryl,  $C_6-C_{20}$ -hetaryl or  $C_6-C_{20}$ -aralkyl,  $OR^{14}$ ,  $O-COR^{14}$ ,  $O-COOHR^{14}$ ,  $OCONHR^{14}$ ,  $COOH$ ,  $COR^{14}$ ,  $COOR^{14}$ ,  $CONHR^{14}$ ,

where  $R^{14}$  is a linear or branched, saturated or unsaturated  $C_1-C_{20}$ -alkyl radical, or a  $C_6-C_{20}$ -aryl,  $C_6-C_{20}$ -hetaryl or  $C_6-C_{20}$ -aralkyl radical,  $-(O-CH_2-CH_2)_n-OR^{15}$ ,  $-(O-C_3H_6)_n-OR^{15}$ ,  $-(O-(CH_2)_4)_n-OR^{15}$ ,  $-O-CH_2-CHOH-CH_2-(O-CH_2-CH_2)_n-OR^{15}$ ,

— where  $R^{15}$  is hydrogen,  $C_1-C_{20}$ -alkyl,  $C_6-C_{20}$ -aralkyl, where  $n = 1$  to 100, or  $CH_2-CHOH-CH_3$ , or  $CH_2-CHOH-CH_2-CH_3$ ,  $NR^{16}R^{17}$ ,  $NHCOR^{16}$ ,  $NHCOOR^{16}$ ,  $NHCONHR^{16}$ ,

— where  $R^{16}$  and  $R^{17}$  are each independently a linear or branched, saturated or unsaturated  $C_1-C_{20}$ -alkyl radical, a  $C_6-C_{12}$ -cycloalkyl radical, or a  $C_6-C_{20}$ -aryl,  $C_6-C_{20}$ -hetaryl or  $C_6-C_{20}$ -aralkyl radical,

— where radicals  $R^{12}$  and  $R^{13}$  may also be linked to a ring,

— and where the radicals  $R^{12}$  and  $R^{13}$  in turn may also be substituted by  $COOH$ ,  $OH$ ,  $SO_3H$ ,  $CN$ , halogen, primary, secondary or tertiary amino or quaternary ammonium,

— or the radicals  $R^{12}$  and  $R^{13}$  together may also be  $=O$ ,  $=NR^{18}$ ,  $=N-OR^{18}$ ,  $=N-N=CR^{18}R^{19}$  where  $R^{18}$  and  $R^{19}$  are each independently hydrogen,  $C_1-C_{20}$ -alkyl or  $C_6-C_{20}$ -aralkyl is selected from the group consisting of (2,2,6,6-tetramethylpiperidine-1-oxyl) also known as TEMPO, 4-hydroxy-TEMPO, 4-oxo-TEMPO, 4-amino-TEMPO, 4-acetamido-TEMPO, 4-benzylxy-TEMPO, and 4-acetoxy-TEMPO, and wherein the reaction mixture is in two phases.

Claim 12 (Canceled.)

Claim 13 (Original): The process as claimed in claim 12, wherein at least one phase transfer catalyst is used.

Claim 14 (Original): The process as claimed in claim 11, comprising removing the reaction mixture continuously.

Claim 15 (Original): The process as claimed in claim 11, wherein the pH of aqueous phase of the reaction mixture is between 7 and 11.

Claim 16 (Original): The process as claimed in claim 11, wherein the nitroxyl compound used is 4-hydroxy-TEMPO.

Claim 17 (Original): The process as claimed in claim 11, wherein reaction temperature is between -5°C and 20°C.

Claim 18 (Original): The process as claimed in claim 11, wherein from 2 to 3 mol equivalents of the hypohalite are used based on the number of functional groups to be oxidized.

Claim 19 (Original): The process as claimed in claim 11, wherein the alkyne alcohol used is selected from the group consisting of 2-propyn-1-ol and 2-butyne-1,4-diol.

Claim 20 (Original): The process as claimed in claim 11, wherein the reaction is carried out in the presence of a substance selected from the group consisting of phosphate buffer and calcium carbonate.